

## Receiving Report

Date:

Batch No:

Supplier:

Dart P/O:

**Packing Slip:**

Yes

No

Invoice:

**Yes**

No

Receipt:

Cash

Cr

Release Note Attached:

Yes

No

N/A

Waybill Attached:

Yes

No

Shipment Complete:

Yes

No

2 N/A

QC6 Inspection

## Work Order

3111

# Ni

Nil

### Discrepancies

Discrepancies						
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
DL20HP	T-extrusion	<del>50</del> 50	0		50	

Initials of receiver (if shipment OK) Level 12

**Production/Admin:**

Date \_\_\_\_\_

Received/Costing

Initial

Location

# Purchase Order Receipt Listing

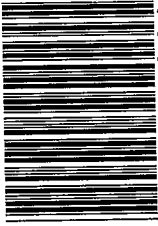
March 29, 2012 7:57:02 AM

All amounts are calculated in domestic currency.

All Vendors PO ID po16503 All Receipt Dates All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
<b>Vendor ID \ Vendor Name VC-MAG002 Magna Stainless</b>											
PO16503	2		M304S18GA sf		3/26/12	3/28/12	96.0000	\$3.84	0.0000	0	\$368.53
CAD	No		304/316 .050 Sheet sf		96.0000	DESJ02		\$368.53	0.0000	0	
			121192								
	3		M304S20GA sf		3/26/12	3/28/12	128.0000	\$2.89	0.0000	0	\$369.38
	No		304/316 .040 Sheet sf		128.0000	DESJ02		\$369.38	0.0000	0	
			121192								
	4		M5052H32S.040 sf		3/26/12	3/28/12	64.0000	\$1.04	0.0000	0	\$66.86
	No		5052-H32 .040 Sheet sf		64.0000	DESJ02		\$66.86	0.0000	0	
			121192								
	5		M6061T6B0.375X01. f		3/26/12	3/28/12	20.0000	\$1.08	0.0000	0	\$21.65
	No		000		20.0000	DESJ02		\$21.65	0.0000	0	
			6061T6 BAR .375 x f								
			1.00								
			121192								
	6		M6061T6B0.250X02. f		3/26/12	3/28/12	20.0000	\$3.02	0.0000	0	\$60.41
	No		500		20.0000	DESJ02		\$60.41	0.0000	0	
			6061-T6 Bar 0.25 x f								
			2.50								
			121192								
	7		M6061T6B30000X01 f		3/26/12	3/28/12	20.0000	\$10.42	0.0000	0	\$208.43
	No		.500		20.0000	DESJ02		\$208.43	0.0000	0	
			6061-T6 Bar 3.00 x f								
			1.50								
			121192								
	8		M6061T6S.050 sf		3/26/12	3/28/12	160.0000	\$2.07	0.0000	0	\$330.50
	No		6061-T6 .050 Sheet sf		160.0000	DESJ02		\$330.50	0.0000	0	
			121192								
	9		M6061T6R1.000 f		3/26/12	3/28/12	40.0000	\$1.96	0.0000	0	\$78.54
	No		ROUND BAR 1.00" f		40.0000	DESJ02		\$78.54	0.0000	0	
			121192								

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
<div> <div>Total Received Quantity:</div> <div>548.0000</div> </div>											
<div> <div>Total Qty to Inspect (PO U/M):</div> <div>0.0000</div> </div>											
<div> <div>Total Reject Quantity:</div> <div>0.0000</div> </div>											
<div> <div>Total Receipt Value:</div> <div>\$1,504.31</div> </div>											
<div> <div>Total Balance Due Quantity:</div> <div>0.0000</div> </div>											



\*I057091\*

### SHIP TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7

SOLD TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7

### SPECIAL INSTRUCTIONS

\*\*\*\*STOCK\*\*\*\*

MTR:C

Ship Terms: PREPAID

Contact: CHANTAL

Currency		Customer Phone		Customer Fax		Customer PO	
CANADIAN DOLLARS		(613) 632-5200		(613) 632-1053		16503	
Sales Order		Ship Via		Date Ordered		Date Required	
W063504		NIR:R-557065-1		03/26/12		03/28/12	
NET 30 DAYS				03/28/12		03/28/12	

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
1		PC	ALUMINUM FLATS AFL 6061 T6 1-1/2" x 3" x R/L	L056006	14950	1
1		PC	MATERIAL MUST BE PER ASTM B221 AFL 6061 T6 3/8" x 1" x R/L	L058594	11120761A	1
1		PC	MATERIAL MUST BE PER ASTM B221 AFL 6061 T6 1/4" x 2-1/2" x R/L	L052697	11051062B	1
2		PC	MATERIAL MUST BE PER ASTM B221 ALUMINUM ROUND BAR ARB 6061 T6 1" x R/L	L053952	14273	2
5		PC	MATERIAL MUST BE PER ASTM B221 ALUMINUM SHEET ASH 6061 T6 .050" x 48" x 96"	L040999	1670601	5
2		PC	MATERIAL MUST BE PER ASTM B209 ASH 5052 H32 .040" x 48" x 96"	L060407	RP037-2	2

Received by:

Date:

Signature:



**Magna Stainless**  
5775 Kieran St, Saint-Laurent, Quebec H4S 0A3  
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105



**SOLD TO:**  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7

**SHIP TO:**  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7

**SPECIAL INSTRUCTIONS**  
\*\*\*\*STOCK\*\*\*\*

Contact: CHANTAL Ship Terms: PREPAID MTR:C

Currency		Sales Person	Customer Phone	Customer Fax	Customer PO
CANADIAN DOLLARS		CHRISTINA ANTONIOU	(613) 632-5200	(613) 632-1053	16503
Sales Order		Terms		Date Ordered	Date Required
W063504		NET 30 DAYS		03/26/12	03/28/12

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
3		PC	STAINLESS SHEET SSH 304 2B 18ga x 48" x 96"	L058371	YU206609	3
4		PC	MATERIAL MUST BE PER ASTM A240 SSH 304 2B 20ga x 48" x 96"	B050998	11N62839	4
Bundles: 1 Skids: 1			MATERIAL MUST BE ASTM A240 MILL TEST + CDEC REQUIS AVEC LIVRAISON	Approx Weight:		720 LB

Received by: \_\_\_\_\_ Date: \_\_\_\_\_ Signature: \_\_\_\_\_



16490  
TEL: (416)745-4444 FAX: (416)745-0925 1-800-668-7210  
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4  
http://www.extrudex.com

CO42011

EXTRUDEX ORDER NO. MANIFEST NO.  
139013 - 3 255852  
MADE IN CANADA

1110	Cert Code: 9	DIE NUMBER S 4769	DATE OF SHIPMENT 11/3/2011
S2738	CUSTOMER PO 73692	ALLOY 6061	SALESMAN HOUSE ACCOUNTS
SO DESCRIPTION 3" X 1.5" FLAT BAR	CUSTOMER PART NUMBER SO04769	PART DESCRIPTION 3" X 1.5" FLAT BAR	

CERTIFICATION

ASTM B221 - AMS QQA 200/8

### Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
-----	-------	-----------	---------------------------------	----------------------	--------------------	----------	--------------

A.11	6061	Oct/27/11	43.5	39.6	14.80	90.2, 90.0, 89.8	
------	------	-----------	------	------	-------	------------------	--

### Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
A.11 14950 6061	0.54	0.22	0.21	0.06	0.84	0.04	0.00	0.01	0.02	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

David Natale  
Quality Control Manager

Material Test Report

Manifest: 240104

Ship To: Magna Stainless Inc.  
5775 Kieran St.  
St-Laurent, QB H4S 0A3

Our Order: **382378 - 2**      Cust P.O.: PO17533  
Die: ES05691      Part: 05691-000-240  
Alloy Temper: 6061 T6      Description: .375 x 1.000  
Print Date: 1/27/12



17533

**Chemical Composition Range**

	<u>Si</u>	<u>Fe</u>	<u>Cu</u>	<u>Mn</u>	<u>Mg</u>	<u>Cr</u>	<u>Zn</u>	<u>Ti</u>	<u>OtherEach</u>	<u>OtherTotal</u>
6061										
Min	0.40		0.15		0.8	0.04				
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15

**Mechanical Properties**

Strength ksi

<u>Sample</u> <u>ID</u>	<u>Cast #</u>	<u>Lot #</u>	<u>Test</u> <u>Date</u>	<u>Ultimate</u> <u>Tensile</u>	<u>Yield</u> <u>2% offset</u>	<u>Elongation</u> <u>2" gage length</u>
128500	11120761A	A11	1/24/12	46.05	42.11	10.9

Applicable Specifications    ASTM B221-08    QQA200/8  
Country of Origin:    CANADA

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Ray Hussain - Tensile Testing  
Authorized: \_\_\_\_\_

Evan Eng, Quality Assurance Mgr.

C047528

## Material Test Report

Manifest: 232454

Ship To: Magna Stainless Inc.  
5775 Kieran St.  
St-Laurent, QB H4S 0A3

Our Order: **378432 - 1** Cust P.O.: PO15457

Die: ES05752 Part: 05752-000-240

Alloy Temper: 6061 T6 Description: 250 x 2.500

Print Date: 7/18/11

### **Chemical Composition Range**

6061	<u>Si</u>	<u>Fe</u>	<u>Cu</u>	<u>Mn</u>	<u>Mg</u>	<u>Cr</u>	<u>Zn</u>	<u>Ti</u>	<u>OtherEach</u>	<u>OtherTotal</u>
Min	0.40		0.15		0.8	0.04				
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15

### **Mechanical Properties**

Strength ksi

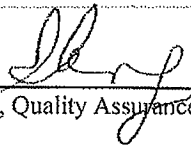
<u>Sample</u> <u>ID</u>	<u>Cast #</u>	<u>Lot #</u>	<u>Test</u> <u>Date</u>	<u>Ultimate</u> <u>Tensile</u>	<u>Yield</u> <u>2% offset</u>	<u>Elongation</u> <u>2" gage length</u>
126143	<u>11051062B</u>	A11	7/18/11	45.59	42.62	11.9

Applicable Specifications ASTMB221-08 QQA200/8  
Country of Origin: CANADA

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Ray Hussain - Tensile Testing

Authorized:

  
Evan Eng, Quality Assurance Mgr.

## CERTIFICAT DE CONFORMITÉ

Ce certificat garantit que le matériel décrit ci-dessous a été produit  
conformément au manuel d'assurance qualité d'EXTRUDEX  
ALUMINIUM (QUÉBEC) S.E.C., selon les normes:

**(ANSI H35.1-1997) & (ASTM B221)**

LOT: 1A1

NOM DU CLIENT:

MAGNA STAINLESS INC.

VOTRE NUMÉRO DE COMMANDE:

15622

NOTRE NUMÉRO DE COMMANDE:

72647 - 7

NUMÉRO DE FILIÈRE:

SA00582 - 3

DESCRIPTION ITEM:

TIGE RONDE 1"

ALLIAGE:

6061

TREMPAGE:

T6

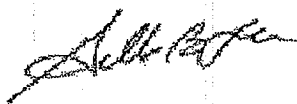
NUMÉRO DE COULÉE:

14273

### COMPOSITION CHIMIQUE DE LA COULÉE:

Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Su	Sr	Co	Al
0.56	0.19	0.21	0.06	0.84	0.05	0.00	0.01	0.02	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

SIGNATURE: \_\_\_\_\_



6837517



Europe

Aleris Aluminum Duffel BVBA  
A. Siccoteleaan 87, 2570 Duffel - Belgium

YOUR ORDER NUMBER : 403927-IMP  
OUR ORDER NUMBER : 16344/05  
DOCUMENT NUMBER : V/0080252201  
DESCRIPTION : ALU SHEETS (STENC) AA 6061-T6 AMS-QQA 250/11 AMS 4027M ASTM B209-04  
DIMENSIONS : 96" X 48" X .05"  
ARTICLE NO. :

CUSTOMER :

COIL CAST  
NUMBER NUMBER

CHEMICAL COMPOSITION (%)

	SI	FE	CU	MN	MG	CR	TI	ZN
MIN	0,40	0,7	0,15	0,15	0,8	0,04	0,15	0,25
MAX	0,8	0,4	0,40	0,15	1,2	0,35	0,15	0,25
001 1670601	0,66	0,4	0,18	0,09	0,9	0,14	0,02	0,01
OTHERS : EACH								
TOTAL								
MIN								
MAX								

TEST-  
NUMBER

(T) = TRANSVERSAL  
(L) = LONGITUDINAL  
1 N/MM2 = 1 MPA = 0,1 HBAR = 0,102 KG/MM2 = 0,145 KSI  
/A = REAR END /M = MIDDLE /V = FRONT END /O = RANDOM SAMPLING

	RM	RP02	A
MIN	42	35	10
MAX	49	41	15
001 /A	48	41	16
001 /M	48	41	16
001 /V	48	41	16

Aleris Aluminum Duffel BVBA

DOC : V/0080252201

DATE : 2007-10-09

PROD. REF. : 0000229598/005

NRBST : 16344/05

PAGE : 2 / 2



Aleris Aluminium Duffel BVBA  
A. Stocellaan 87, 2570 Duffel - Belgium

DATE SOLUTION HEAT TREATMENT COIL NUMBER

001 STENCILLING : WEEK 38 / YEAR 2007

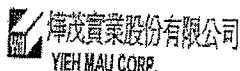
HEAD OF LABORATORY,  
XAVIER SCHELTJENS

A handwritten signature in black ink, appearing to read "X. Scheltjens", written over a horizontal line.

Aleris Aluminium Duffel BVBA

Customer#:MAGDOR MTR#:YMCLF11M910-6 PO#:P017645 SO#:PL7983 Invoice#:PK2606  
 Item#: 18GA48963042B Bundle#: 05S75645B-7 Heat#: YU206609 |

## INSPECTION CERTIFICATE



INVOICE NO.: F11M908-16/910-6/911-6  
 COMMODITY: PRIMARY COLD ROLLED STAINLESS STEEL SHEETS.  
 SPECIFICATION: AISI 304 2B FINISH  
 CUSTOMER: AISI 304

工廠: 高雄市中區竹園路345號  
 345, SHUN AN RD., LU CHU HSIANG  
 KAOSIUNG HSIEN TAIWAN R.O.C.  
 TEL: (07) 6972885 FAX: (07) 6973066  
 CERTIFICATE NO: F11M910-6  
 DATE OF ISSUE: 09/30/2011

SIZE	NO. of Product	Weight in KG	Heat No.	ID No.	Physical Properties					Chemical Properties (%)									
					Tensile Test					C	Si	Mn	P	S	Ni	Cr	N		
					Y.S.	T.S.	EL.	HRB	HV										
		NET			PSI	PSI	(%)			x 100	x 100	x 100	x 1000	x 1000	x 100	x 100	x 100		
18GA(1.5MM)X60"X120"	1	1489	YU120748	05S70908B-6	44950	102225	50	85	171	3.4	60	100	38	2	807	1818	5.8		
18GA(1.2MM)X36"X120"	1	1841	YU206476	05S74778-214	46255	97005	53	86	174	4.6	51	93	35	1	801	1836	5.3		
18GA(1.2MM)X48"X 96"	1	1850	YU206609	05S75645B-6	43500	95555	53	84	169	3	63	100	39	2	806	1828	5.8		
18GA(1.2MM)X48"X 96"	1	1840	YU206609	05S75645B-7	43500	95555	55	84	169	3	63	100	39	2	806	1828	5.8		
18GA(1.2MM)X48"X 96"	1	1828	YU119732	06S73702B-1	42775	93815	55	84	169	4	53	103	39	3	808	1841	5		
18GA(1.2MM)X60"X120"	1	1835	YU206576	05S75433A-4	45355	99190	57	85	171	4	51	93	39	3	808	1816	5.6		
18GA(1.2MM)X60"X120"	1	1837	YU206576	05S75433A-5	45385	99180	57	85	171	4	51	93	39	3	808	1816	5.6		
18GA(1.2MM)X60"X120"	1	1827	YU120083	07S77248A-1	43995	93670	54	85	173	3.6	54	95	34	2	800	1824	5		
18GA(1.2MM)X60"X120"	1	1824	YU120083	07S77248A-2	43995	93670	54	85	173	3.6	54	95	34	2	800	1824	5		
18GA(1.2MM)X60"X120"	1	1824	YU120083	07S77248A-3	43995	93670	54	85	173	3.6	54	95	34	2	800	1824	5		

Remarks: NO MERCURY CONTAMINATION  
 WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS  
 BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.

ASTM A666-10/ASME SA666-10 ANNEALED

BEND TEST: GOOD FOR ALL HEAT NO.

1. EQUIVALENT TO ASME SA240-10, SA489-10, ASTM A240-10/A489-10, A167 TYPE 304
2. INTERGRANULAR CORROSION IN ACCORDANCE WITH ASTM A262-E
3. Hardness: >1.2mm HRB (ASTM E18, 95), Other: HV (ASTM E92, 97)
4. Tensile Test: ASTM E8M-04
5. Test Method: C, S, N (ASTM E1019, 03)
6. Other Element: ASTM E1088, 100
7. MERCURY FREE
8. SOURCE: YUSCO
9. CHEMICAL PROPERTIES AND PHYSICAL PROPERTIES COMPLY TO AMS 5613J

YIEH MAU CORP.

Manager of Quality Assurance Section

17645

C04748C

P13148

C31768



宁波宝新不锈钢有限公司

NINGBO BAOXIN STAINLESS STEEL CO.,LTD.

## 产品质量证明书

## INSPECTION CERTIFICATE

浙江省宁波市北仑区霞浦镇

Xiapu town, Beilun District, Ningbo

电话:(0574)86718888 Tel:(0574)86718888

传真:(0574)86907128 Fax:(0574)86907128

邮编:315807 P.C:315807

订货单位 CUSTOMER	LU QIN (HONG KONG) COMPANY LIMITED	产品名称 PRODUCT	COLD ROLLED STAINLESS STEEL SHEET IN COILS
收货单位 PURCHASER	LU QIN (HONG KONG) COMPANY LIMITED	代 号 CUSTOMER'S NO.	915450
标 准 SPECIFICATION	ASTM A 240/A 240M 304	证书号 CERTIFICATE NO.	LBXT88-01
		客户订单编号 CUSTOMER ORDER NO.	
		签发日期 DATE OF ISSUE	2011/02/28
		许可证号 LICENSE NO.	No.2B
		合同号 CONTRACT NO.	LBXT88006

服务热线 0574-86718140

序 号 NO.	钢卷/捆包号 COIL/PACK NO.	件 数 QTY	炉 号 HEAT NO.	规格及重量 MATERIAL DESCRIPTION		化学成分 化学分析 (熔炼分析 HEAT ANALYSIS)											拉伸试验 TENSILE TEST (G.L.=L 2)				弯曲 BEND		硬度 HARD NESS
						厚度 THICK	宽度 WIDTH	长度 LENGTH	重量 MASS	C	Si	Mn	P	S	Ni	Cr	N	屈服 Y.S.	抗拉 T.S.	伸长 EL	延伸 *1	弯曲 BEND	硬度 HARD
						mm	mm	mm	(kg)	x10 <sup>-3</sup>	x10 <sup>-2</sup>	x10 <sup>-2</sup>	x10 <sup>-2</sup>	x10 <sup>-2</sup>	x10 <sup>-2</sup>	x10 <sup>-2</sup>	x10 <sup>-2</sup>	MPa	%	%	%	d =	HRB
										MIN	MAX							205	515	40		a 1	*3
1	W140440E	1	11N62839						5713	64	55	81	33	5	808	1850	21	312	689	54			92
2	W140441D	1	11N62838						4781	67	38	80	34	4	803	1830	23	311	684	54			83 OK
3	W140441E	1	11N62838						4881	67	38	80	34	4	803	1830	23	311	684	54			84 OK
4	W140450C	1	11N64496						5600	59	42	79	30	3	805	1819	24	307	693	54			84 OK
5	W140450D	1	11N64496						5590	59	42	79	30	3	805	1819	24	307	693	54			84 OK
6	W140450E	1	11N64496						5751	59	42	79	30	3	805	1819	24	307	693	54			84 OK
合计 Total		6		32316	SIZE: 0.036" X 48" X C																		

备 注 REMARKS																						
注 释 NOTES	屈服 Y.S.= YIELD STRENGTH 抗拉 T.S.= TENSILE STRENGTH 伸长 EL= ELONGATION G.L.= GAUGE LENGTH L1= 5.65SQRT(F0) L2= 50MM L3= 80MM L4= 200MM L5= 11.3SQRT(F0) *0: 平均 AVERAGE *1: 屈服延伸 YIELD POINT EXTENSION *3: 晶间腐蚀 INTERGRANULAR CORROSION																					

本产品已按上述要求进行制造和检验, 其结果符合要求, 特此证明。  
 WE HEREBY CERTIFY THAT MATERIAL DESCRIBED HEREIN HAS MANUFACTURED AND TESTED WITH SATISFACTORY RESULTS IN ACCORDANCE  
 WITH THE REQUIREMENTS OF THE ABOVE MATERIAL SPECIFICATION.

SUNXIAOYONG  
 技术质量部部长 孙晓宁  
 MANAGER OF TECHNOLOGY DEPT.

**MAGNA INOXYDABLE  
INC.**

5775 RUE KIERAN  
ST-LAURENT, QUEBEC  
H4S 0A3 (514) 339-1211, 1-800-363-6646

**CERTIFICAT DE CONFORMITE  
CERTIFICATE OF CONFORMANCE**

**DATE:** March 27, 2012

**COMPAGNIE / DART AEROSPACE LTD**  
**COMPANY:**  
**ATTENTION:**

**VOTRE/YOUR #:** 16503

**DATE DE LA COMMANDE / 03/26/12**  
**ORDER DATE:**

**NOTRE / OUR #:** I057091

<u>DESCRIPTION</u>		<u>QUANTITE/QUANTITY</u>	<u>SPECIFICATIONS</u>
<b>TYPE:</b>	304 2B	4 PC	ASTM A240
<b>SIZE:</b>	20 GA X 48" X 96"		
<b>HEAT #:</b>	11N62839		

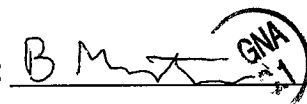
**MILL SOURCE: NINGBO BAOXIN STAINLESS STEEL**

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date ou la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.

**MAGNA**  
**MTR #: B050998**

Signed: \_\_\_\_\_



**MAGNA INOXYDABLE  
INC.**

5775 RUE KIERAN  
ST-LAURENT, QUEBEC  
H4S 0A3 (514) 339-1211, 1-800-363-6646

**CERTIFICAT DE CONFORMITE**  
**CERTIFICATE OF CONFORMANCE**

**DATE:** March 27, 2012

**COMPAGNIE / DART AEROSPACE LTD**  
**COMPANY:**  
**ATTENTION:**

**VOTRE/YOUR #:** 16503

**DATE DE LA COMMANDE / 03/26/12**  
**ORDER DATE:**

**NOTRE / OUR #:** I057091

<u>DESCRIPTION</u>		<u>QUANTITE/QUANTITY</u>	<u>SPECIFICATIONS</u>
<b>TYPE:</b>	6061 T6	5 PC	ASTM B209
<b>SIZE:</b>	.050" X 48" X 96"		
<b>HEAT #:</b>	1670601		


**MILL SOURCE: ALERIS ALUMINUM**

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date ou la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.

**MAGNA**  
**MTR #: L040999**

Signed: \_\_\_\_\_

*Benny M...* 

# MAGNA INOXYDABLE INC.

5775 RUE KIERAN  
ST-LAURENT, QUEBEC  
H4S 0A3 (514) 339-1211, 1-800-363-6646

## CERTIFICAT DE CONFORMITE CERTIFICATE OF CONFORMANCE

DATE: March 27, 2012

COMPAGNIE / DART AEROSPACE LTD

COMPANY:

ATTENTION:

VOTRE/YOUR #: 16503

DATE DE LA COMMANDE / 03/26/12

ORDER DATE:

NOTRE / OUR #: I057091

<u>DESCRIPTION</u>		<u>QUANTITE/QUANTITY</u>	<u>SPECIFICATIONS</u>
<b>TYPE:</b>	6061 T6	2 PC	ASTM B221
<b>SIZE:</b>	1" DIA X R.L		
<b>HEAT #:</b>	14273		

### MILL SOURCE: EXTRUDEX ALUMINUM

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date ou la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.

**MAGNA**  
**MTR #: L053952**

Signed: Berry Martin



# MAGNA INOXYDABLE INC.

5775 RUE KIERAN  
ST-LAURENT, QUEBEC  
H4S 0A3 (514) 339-1211, 1-800-363-6646

## CERTIFICAT DE CONFORMITE CERTIFICATE OF CONFORMANCE

DATE: March 27, 2012

COMPAGNIE / DART AEROSPACE LTD  
COMPANY:  
ATTENTION:

VOTRE/YOUR #: 16503

DATE DE LA COMMANDE / 03/26/12  
ORDER DATE:

NOTRE / OUR #: 1057091

<u>DESCRIPTION</u>		<u>QUANTITE/QUANTITY</u>	<u>SPECIFICATIONS</u>
<b>TYPE:</b>	6061 T6	1 PC	ASTM B221
<b>SIZE:</b>	1/4" X 2-1/2" X R.L		
<b>HEAT #:</b>	11051062B		


### MILL SOURCE: CAN ART ALUMINUM EXTRUSION

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date ou la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.

**MAGNA**  
**MTR #: L052697**

Signed: \_\_\_\_\_

*[Signature]* 

**MAGNA INOXYDABLE  
INC.**

5775 RUE KIERAN  
ST-LAURENT, QUEBEC  
H4S 0A3 (514) 339-1211, 1-800-363-6646

**CERTIFICAT DE CONFORMITE**  
**CERTIFICATE OF CONFORMANCE**

**DATE:** March 27, 2012

**COMPAGNIE / DART AEROSPACE LTD**  
**COMPANY:**  
**ATTENTION:**

**VOTRE/YOUR #:** 16503

**DATE DE LA COMMANDE / 03/26/12**  
**ORDER DATE:**

**NOTRE / OUR #:** I057091


<u>DESCRIPTION</u>		<u>QUANTITE/QUANTITY</u>	<u>SPECIFICATIONS</u>
<b>TYPE:</b>	6061 T6	1 PC	ASTM B221
<b>SIZE:</b>	3/8" X 1" X R.L		
<b>HEAT #:</b>	11120761A		

**MILL SOURCE: CAN ART ALUMINUM EXTRUSION**

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date ou la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.

**MAGNA**  
**MTR #: L058594**

Signed: Barry Martin 

# MAGNA INOXYDABLE INC.

5775 RUE KIERAN  
ST-LAURENT, QUEBEC  
H4S 0A3 (514) 339-1211, 1-800-363-6646

## CERTIFICAT DE CONFORMITE CERTIFICATE OF CONFORMANCE

DATE: March 27, 2012

COMPAGNIE / DART AEROSPACE LTD

COMPANY:

ATTENTION:

VOTRE/YOUR #: 16503

DATE DE LA COMMANDE / 03/26/12

ORDER DATE:

NOTRE / OUR #: I057091

<u>DESCRIPTION</u>		<u>QUANTITE/QUANTITY</u>	<u>SPECIFICATIONS</u>
<b>TYPE:</b>	6061 T6	1 PC	ASTM B221
<b>SIZE:</b>	1-1/2" X 3" X R.L		
<b>HEAT #:</b>	14950		

### MILL SOURCE: EXTRUDEX

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date ou la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.

**MAGNA**  
**MTR #: L056006**

Signed: Benny M...



**MAGNA INOXYDABLE  
INC.**

5775 RUE KIERAN  
ST-LAURENT, QUEBEC  
H4S 0A3 (514) 339-1211, 1-800-363-6646

**CERTIFICAT DE CONFORMITE  
CERTIFICATE OF CONFORMANCE**

**DATE:** March 27, 2012

**COMPAGNIE / DART AEROSPACE LTD  
COMPANY:  
ATTENTION:**

**VOTRE/YOUR #:** 16503

**DATE DE LA COMMANDE / 03/26/12  
ORDER DATE:**

**NOTRE / OUR #:** I057091

<u>DESCRIPTION</u>		<u>QUANTITE/QUANTITY</u>	<u>SPECIFICATIONS</u>
<b>TYPE:</b>	304 2B	3 PC	ASTM A240
<b>SIZE:</b>	18 GA X 48" X 96"		
<b>HEAT #:</b>	YU206609		

**MILL SOURCE: YIEH MAU CORP.**

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date où la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.

**MAGNA  
MTR #: L058371**

Signed: \_\_\_\_\_



**HENAN FOUNDER BEYOND INDUSTRYCO, LTD**  
 ADD: ROOM702, UNIT2, BLD2, NO2 AOYUAN INTERNATIONAL APT, SHANGWU-NEIHUANRD  
 ZHENGZHOU CITY, HENAN CHINA

## QUALITY CONTROL CERTIFICATE

Issued By: HENAN FOUNDER BEYOND INDUSTRYCO, LTD

Date: SEP 19, 2011

TO:	Product Description
Contract No.	5052 MF ALUMINUM COIL H-32 RELEASE
Invoice No.	ORDER NUMBER R135267, R135224, R135226, R135250, R135252 0.040 X 48 X COIL, 0.050 X 48 X COIL 0.063 X 48 X COIL

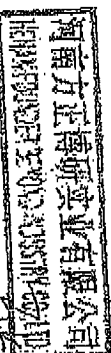
### Mechanical Property Test Reports

Alloy Grade:	Lot No.	Bend	Yield Strength(KSI)	Tensile Strength(KSI)	Elongation (%)
5052H32	RB5037-1	1/2 Closed	31	35	11
	RB5037-2	1/2 Closed	31	35	11
	RB5034	1/2 Closed	29	34	12
	RB5038	1/2 Closed	27	33	13
	RB5040	1/2 Closed	29	35	12

### Actual Mill Chemical

Alloy Grade:	Lot No.	Fe (%)	Si (%)	Cu (%)	Mn (%)	Mg (%)	Zn (%)	Cr (%)	Ti (%)	Al (%)
5052H32	RB5037-1	0.321	0.072	0.015	0.085	2.483	<0.05	0.265	0.0264	RAMAIN
	RB5037-2	0.321	0.072	0.015	0.085	2.483	<0.05	0.265	0.0264	RAMAIN
	RB5034	0.313	0.075	0.013	0.081	2.477	<0.05	0.266	0.0272	RAMAIN
	RB5038	0.317	0.074	0.018	0.078	2.481	<0.05	0.268	0.0267	RAMAIN
	RB5040	0.319	0.069	0.014	0.073	2.484	<0.05	0.271	0.0268	RAMAIN

WE CERTIFY THAT MATERIAL CONFORMS TO ALUMINUM ASSOCIATION STANDARDS, ASTM B209, AMS-QQA-250/8  
 AND AMS 4016 FOR ALLOY AA 5052 H32 SPECIFICATIONS IN ALL RESPECTS.



**MAGNA INOXYDABLE  
INC.**

5775 RUE KIERAN  
ST-LAURENT, QUEBEC  
H4S 0A3 (514) 339-1211, 1-800-363-6646

**CERTIFICAT DE CONFORMITE  
CERTIFICATE OF CONFORMANCE**

**DATE:** March 28, 2012

**COMPAGNIE / DART AEROSPACE LTD**

**COMPANY:**

**ATTENTION:**

**VOTRE/YOUR #:** 16503

**DATE DE LA COMMANDE / 03/26/12**  
**ORDER DATE:**

**NOTRE / OUR #:** 1057091

<u>DESCRIPTION</u>		<u>QUANTITE/QUANTITY</u>	<u>SPECIFICATIONS</u>
<b>TYPE:</b>	5052-H32	2 PC	ASTM B209
<b>SIZE:</b>	.040" X 48" X 96"		
<b>HEAT #:</b>	RB5037-2		

**MILL SOURCE: HENAN FOUNDER BEYOND INDUSTRY CO**

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date où la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.

**MAGNA**  
**MTR #: L060407**

Signed: Bary Martin



FORM#033 REVISION "C" 02/02/09



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO16503**

Purchase Order Date 3/21/12

PO Print Date 3/21/12

Page Number 1 of 3

Order From :

VC-MAG002

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

Contact Name

Vendor Phone

800 363 6646

Vendor Fax

514 339 1105

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**  
C616312

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D6201P	T Extrusion 4X4X3/8	3/30/12 Yes	50.00 f	Yours ppd	\$19.9200	\$996.00
Special Inst:			AS PER DWG D6201 REV. A B81421 T-BEAM EXTRUSION MATERIAL: 6061-T6/T6511 AS PER QQA-200/8 SIZE: 4.00" X 4.00" X 0.375" MINIMUM YIELD TENSILE STRENGTH = 35 KSI				
2	M304S18GA 020	304/316 .050 Sheet	3/26/12 Yes	96.00 sf	Yours ppd	\$3.8125	\$366.00
Special Inst:			MATERIAL: AISI 304/316 SS SHEET ANNEALED 2B FINISH AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240				
3	M304S20GA 009	304/316 .040 Shee:	3/26/12 Yes	128.00 sf	Yours ppd	\$2.8660	\$366.85

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 1

Change Date: 3/21/12



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO16503**

Purchase Order Date 3/21/12

PO Print Date 3/21/12

Page Number 2 of 3

Order From :

VC-MAG002

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

Contact Name

Vendor Phone

800 363 6646

Vendor Fax

514 339 1105

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst: MATERIAL: AISI 304/316 SS SHEET  
ANNEALED 2B FINISH  
AS PER MIL-S-5059 OR AMS 5513 (304)  
OR AMS 5524 (316)  
OR ASTM A240 OR ASME SA240

4	M5052H32S.040 022	5052-H32 .040 Sheet	3/26/12 Yes	✓ 64.00 sf	Yours ppd	\$1.0375	\$66.40
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Special Inst: MATERIAL: 5052H32 ALUMINUM SHEET  
AS PER QQ-A-250/8 OR AMS-QQ-A-250/8  
OR AMS 4016  
OR ASTM B209

5	M6061T6B0.375X01.000 002	6061T6 BAR .375 x 1.00	3/26/12 Yes	✓ 20.00 f	Yours ppd	\$1.0750	\$21.50
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Special Inst: MATERIAL: 6061-  
T6/T651/T6510/6511T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR  
AMS 4160 OR ASTM B211 OR  
ASTM B221

6	M6061T6B0.250X02.500 009	6061-T6 Bar 0.25 x 2.50	3/26/12 Yes	✓ 20.00 f	Yours ppd	\$3.0000	\$60.00
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Special Inst: MATERIAL: 6061-  
T6/T651/T6510/6511T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR  
AMS 4160 OR ASTM B211 OR  
ASTM B221

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 1

Change Date: 3/21/12



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO16503**

Purchase Order Date 3/21/12

PO Print Date 3/21/12

Page Number 3 of 3

**Order From :**

VC-MAG002

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

**Contact Name**

**Vendor Phone** 800 363 6646

**Vendor Fax** 514 339 1105

**Vendor Account Nbr**

**Buyer**

Chantal Lavoie

**Requisition Nbr**

**Tax Resale Nbr**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

Destination-Collect

7	M6061T6B30000X01.500	6061-T6 Bar 3.00 x 1.50	3/26/12	✓ 20.00	Yours ppd	\$10.3500	\$207.00
			Yes	f			

010

10/12/12

**Special Inst:**

MATERIAL: 6061-T6/T651/T6510/6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR  
AMS 4160 OR ASTM B211 OR  
ASTM B221

8	M6061T6S.050	6061-T6 .050 Sheet	3/26/12	✓ 160.00	Yours ppd	\$2.0515	\$328.24
			Yes	sf			

021

**Special Inst:**

MATERIAL: 6061-T6/T62 ALUMINUM  
SHEET  
AS PER QQ-A-250/11 OR AMS-QQ-A-  
250/11 OR AMS 4025  
OR AMS 4027 OR ASTM B209

9	M6061T6R1.000	ROUND BAR 1.00"	3/26/12	✓ 40.00	Yours ppd	\$1.9500	\$78.00
			Yes	f			

013

11/14/12

**Special Inst:**

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM  
ROUND BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
OR AMS 4117/4128/  
4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-  
200/8 OR AMS 4160  
OR ASTM B211 OR ASTM B221

**MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY**

**PO Total:** \$2,489.99

Change Nbr: 1

Change Date: 3/21/12

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable